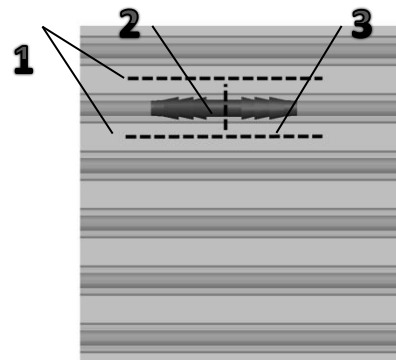
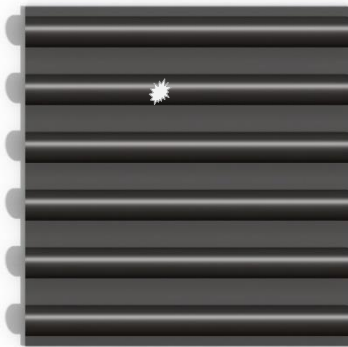


TO REPAIR SMALL ISOLATED HOLE

1. Make a small cut in the channel of the panel on each side of the hole.
2. Make a small cut across the hole.
3. Insert barbed splicer into the open ends of the tube.



TO REPAIR LARGE HOLES

If the hole is larger, it is possible to make a larger repair with a small piece of panel rubber and barbed splicers.

1. Make a larger splicer by cutting out a tube(s) from a spare piece of rubber cut to the proper length, and insert a barbed splicer in each end of each tube.
2. Cut out the damaged tube from the panel and insert the splicer.



All parts required to perform a rubber repair can be purchased from your local dealer or at www.solarthermal.com.